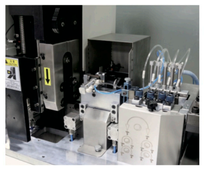
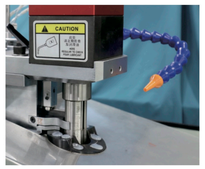
ABM-832C2 多功能磨边打点自动弯刀机（无人机）
ABM-832C2 Multi-Functions Auto Bender Machine (Broach,Nick)



磨边&打点&多功能模组
Broach&Nick&Multi-Functions Module

双夹送料
Dual Clip Feeding

松下伺服
Panasonic Servo Motor



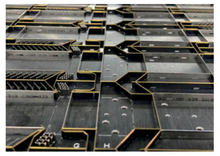
折弯剪切一体
Bend&Cut in One

技术样品 Samples

三明治样品
Sandwich Die

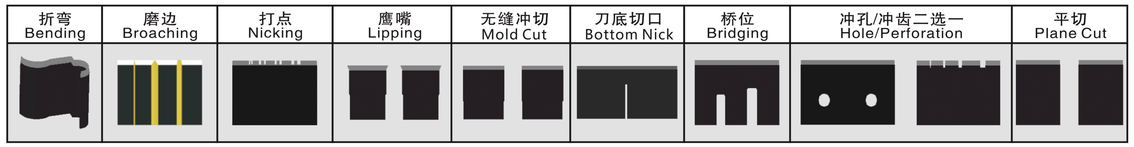
样品
Sample

样品
Sample



样品
Sample

机器功能 Functions



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技术参数 Technical Parameters

选配刀材厚度 Optional Rule Thickness	0.45, 0.53, 0.71, 1.05mm
刀片高度 Supported Rule Height	8-32mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯，磨边，打点，鹰嘴，无缝冲切，桥位，冲齿/圆孔，平切 Bending,Broaching,Nicking,Lipping, Mold Cut, Bridge,Perforation/Hole,Plane Cut
可选择功能 Optional Functions	冲齿、冲孔、刀底切口 Perforation、Hole、Bottom Nick
磨边配置 Broaching Set	可选择单组磨边或双组磨边 Single set Broaching/Double set Broaching
最佳图形格式 Supported File Formats	DXF, DWG
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	3100*800*1600mm(LxWxH)
机器重量 Machine Weight	548KG
海关编码 HS CODE	8462230000

机器特点 Features

1.弯刀剪切一体模具，实现无人接刀，可连续工作，高效率弯刀；
2.新增刀底切口功能，提高刀模平整度；
3.阿德沃专利高效连续打点功能；
4.多功能冲切组合模：包含鹰嘴、无缝冲切、桥位、圆孔/齿刀；
5.双组磨边组合带打点功能：正反磨边110度，正反磨边150度；
6.双夹丝杆不间断送料，提高工作效率。
7.Pro型号-0.71，1.05弯曲模具，无需人工更换。可自动校平刀的平整度，兼容不同硬度刀料，高效解决平整度问题。

1.Integrated Bending&Cutting tool, work continuously;
2.With Bottom Notch function, improve the flatness of die board;
3.With Adewo Patent Nicking function;
4.Multi function punching tool: including Lipping, Mold Cut, Bridging, Hole/Perforation;
5.Double sets broaching saw blades: forward and reverse broaching saw blade in 110 degree and 150 degree;
6.Continuous feeding system of double feeding clips to improve work efficiency.
7. Pro Model - No need to replace bending tool of 2pt and 3pt, adjust bending flatness by program.